

SAFETY DATA SHEET (SDS)

DUCTILE IRON / COMPACTED GRAPHITE IRON (CGI) CASTINGS

SDS SC-000-042 REV. 12

DATE ISSUED: 09/2015

SECTION 1 – PRODUCT IDENTIFICATION & COMPANY INFORMATION

PRODUCT NAME

DUCTILE IRON and COMPACTED GRAPHITE IRON (CGI) CASTINGS

OTHER DESIGNATIONS: ASTM (American Society for Testing & Materials) Specification No's.

ASTM: A395, A536, A476, A874, A897, Compacted Graphite Iron (CGI) A842

PRODUCT IDENTIFICATION (Label Identifier)

DUCTILE IRON

MANUFACTURER'S NAME

Chris Erhart Foundry & Machine Co.

STREET ADDRESS

1240 Mehring Way

EMERGENCY TELEPHONE NUMBER

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MAILING ADDRESS

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TELEPHONE NUMBER

513-421-6550

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CINCINNATI, OHIO, 45203, USA

FAX NUMBER

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E-MAIL ADDRESS / WEBSITE

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RECOMMENDED USE OF CHEMICAL AND RESTRICTIONS OF USE

Solid Casting; No Restrictions

SECTION 2 – HAZARD IDENTIFICATION

CLASSIFICATION

Castings are metallic articles that do not present hazards in their original form.

OTHER INFORMATION

1. Grinding castings that have not been cleaned or that contain embedded sand may generate significant amounts of dust containing crystalline silica.
2. Fumes from hot processes may contain other compounds with different exposure limits. Dust or fumes generated by machining, grinding, welding or thermal cutting of the casting may produce airborne contaminants. Consult sections 3 & 8 for further information.

SECTION 3 – COMPOSITION / INFORMATION ON INGREDIENTS

CHEMICAL NAME/COMMON NAME/SYNONYM	Wt. %	CAS NUMBER
Carbon (C)	3.0 – 4.3	7440-44-0
Chromium (Cr)	0.02 – 0.13	7440-47-3
Copper (Cu)	0.01 – 1.5	7440-50-8
Iron (Fe)	87.7 – 95.1	7439-89-6
Magnesium (Mg)	0.0001 – 0.10	7439-95-4
Manganese (Mn)	< 1.2	7439-96-5
Molybdenum (Mo)	0.01 – 0.50	7439-98-7
Nickel (Ni)	0.1 – 2	7440-02-0
Silicon (Si)	1.8 – 4	7440-21-3
Tin (Sn)	0.1 – 0.15	7440-31-5

SECTION 4 – FIRST AID MEASURES

EYE CONTACT:	Not applicable
SKIN CONTACT:	No special requirements
INGESTION:	Not applicable
INHALATION:	Not applicable

SECTION 5 – FIREFIGHTING MEASURES

FLAMMABLE PROPERTIES:	Not applicable
EXRINGUISHING MEDIA:	Not applicable
PROTECTION OF FIREFIGHTERS:	Not applicable

SECTION 6 – ACCIDENTAL RELEASE MEASURES

Not applicable

SECTION 7 – HANDLING & STORAGE

RECOMMENDED STORAGE

No special requirements

PROCEDURES FOR HANDLING

Proper hand and foot protection is recommended.

SECTION 8 – EXPOSURE CONTROL / PERSONAL PROTECTION

ENGINEERING CONTROLS

None required. There are no health hazards from castings in solid form

SUBSTANCE	ACGIH TLV mg / m3	OSHA PEL mg / m3
Carbon '(C)	N/E	N/E
Chromium (Cr)	0.5	1
Copper (Cu)	1.8 – 4	1
Iron (Fe)	N/E	N/E
Magnesium (Mg) Oxide	10 (I)	15
Manganese (Mn)	0.02 '(R); 0.1 (I)	5 '(C)
Molybdenum (Mo) insoluble	10 (I); 3 ®	15
Nickel (Ni)	1.5 (I)	1
Silicon (Si)		
Total Dust	N/E	15
Respirable Dust	N/E	5
Tin (Sn)	2	2

SUPPLEMENTAL INFORMATION

Grinding castings that have not been cleaned or that contain embedded sand may generate significant amounts of dust containing crystalline silica.

Fumes from hot processes may contain other compounds with different exposure limits than those listed above.

Dust or fumes generated by machining, grinding, welding or thermal cutting of the casting may produce airborne contaminants. Exposure limits for the most common contaminants are offered as reference. Please consult a competent person for guidance on exposure assessment and controls.

In particular, Hexavalent Chromium is an OSHA Expanded Health Standard; refer to OSHA 29 CFR 1910.1026 – Chromium (VI) for complete requirements.

SUBSTANCE	ACGIH TLV mg / m3	OSHA PEL mg / m3
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Chromium Compounds (as Cr)		
Chromium (II) inorganic compounds	N/E	0.5
Chromium (III) inorganic compounds	0.5	0.5
Chromium (VI) inorganic compounds, certain water soluble	0.01	0.005
Chromium (VI) inorganic compounds, water soluble	0.05	0.005
Chromium (VI) all forms and compounds	N/E	0.005
Copper Compounds (as Cu)		
Fume, as Cu	0.2	0.1
Dusts and mists, as Cu	1	1
Iron Compounds		
Iron Oxide (Fe ₂ O ₃) fume	N/E	10
Iron Oxide (Fe ₂ O ₃)	5 [®]	N/E
Nickel Compounds (as Ni)		
Insoluble, inorganic compounds	0.2 (I)	1
Soluble, inorganic compounds	0.1 (I)	1
Nickel oxide	0.2 (I)	1
Tin Compounds (as Sn)		
Tin oxide & inorganic compounds, except SnH ₄	2	N/E
Inorganic compounds, except oxides, as Sn	N/E	2
tin oxides, as Sn	2	N/E

TERMS

All exposure limits referenced above are 8 hour time weighted averages (TWA) unless otherwise noted.

N/E = None Established

C = Ceiling

I = Inhalable fraction

R = Respirable fraction

TLV = Threshold Limit Value / American Conference of Industrial Hygienists (ACGIH)

PEL = Permissible Exposure Limit / OSHA

mg/m³ = Milligrams per cubic meter

PERSONAL PROTECTION

Proper hand and foot protection is recommended.

SECTION 9 – PHYSICAL & CHEMICAL PROPERTIES

APPEARANCE / PHYSICAL STATE

Solid, silver gray in color

ODOR / ODOR THRESHOLD

None

VAPOR DENSITY

Not applicable

MELTING POINT / FREEZING POINT

Approximately 2350 F (1300 C)

SPECIFIC GRAVITY (relative density)

7.85 g/cm³ for iron

BOILING POINT

5000 F (2750 C) for iron

VAPOR PRESSURE

Not applicable

FLASH POINT

Not applicable for solid castings

EVAPORATION RATE

Not applicable

FLAMMABILITY

Not flammable

SOLUBILITY IN WATER

Insoluble

AUTO IGNITION TEMPERATURE

Not applicable

VISCOSITY

Not applicable

UPPER AND LOWER FLAMMABILITY LIMITS

Not applicable for solid castings

pH

Not applicable

DECOMPOSITION TEMPERATURE Not applicable		PARTITION COEFFICIENT Not applicable		
SECTION 10 – STABILITY & REACTIVITY				
CHEMICAL STABILITY Stable				
CONDITIONS TO AVOID None				
REACTIVITY Not Reactive		INCOMPATIBLE MATERIALS None		
HAZARDOUS DECOMPOSITION PRODUCTS None		POSSIBILITY OF HAZARDOUS REACTIONS Not applicable		
SECTION 11 – TOXICOLOGICAL INFORMATION				
POTENTIAL HEALTH EFFECTS				
EYE CONTACT:		None		
SKIN CONTACT:		None		
INGESTION:		None		
INHALATION:		None		
CARCINOGEN CLASSIFICATION of INGREDIENTS				
INGREDIENT	OSHA	NTP	IARC	TARGET ORGAN
Nickel (metal)	NL	R	2B	Lung, Nose
TERMS				
OSHA = Occupational Safety & Health Administration				
Y = Listed as a Human Carcinogen				
NTP = National Toxicology Program				
K = Known to be a Human Carcinogen				
R = Reasonably Anticipated to be a Human Carcinogen (RAHC)				
IARC = International Agency for Research on Cancer				
1 = Carcinogen to Humans				
2A = Probably Carcinogenic to Humans				
2B = Possibly Carcinogenic to Humans				
3 = Unclassifiable as to Carcinogenicity to Humans				
4 = Probably not Carcinogenic to Humans				
OTHER				
NL = Not Listed				
SECTION 12 – ECOLOGICAL INFORMATION				
ECOTOXICITY Not applicable		PERSISTENCE AND DEGRADABILITY Not applicable		
BIOACCUMULATION POTENTIAL Not applicable		MOBILITY IN SOIL Not applicable		
OTHER ADVERSE EFFECTS Not applicable				
SECTION 13 – DISPOSAL CONSIDERATIONS				
Recover or recycle if possible. Dispose of according to federal, state and local regulations. Dust collected from machining, welding, etc. may be classified as a hazardous waste. Consult federal, state and local regulations.				
SECTION 14 – TRANSPORT INFORMATION				
US DEPARTMENT OF TRANSPORTATION (DOT)-HMR (HAZARDOUS MATERIALS REGISTRATION) Not Regulated		CANADIAN TRANSPORTATION OF DANGEROUS GOODS (TDG) Not Regulated		

UN SHIPPING NAME Not Regulated	UN NUMBER Not Regulated
TRANSPORT HAZARD CLASS Not Regulated	PACKING GROUP Not Regulated
ENVIRONMENTAL HAZARDS None	LABEL(S) REQUIRED? No
TRANSPORT IN BULK Not applicable	SPECIAL SHIPPING INFORMATION Not applicable

SECTION 15 – REGULATORY INFORMATION

US-OSHA (HAZARD COMMUNICATION STANDARD)

Reference 29 CFR 1910.1200 and 1910.1000. A finished casting is an article as defined in the OSHA Hazard Communication Standard 29CFR 1910.1200 (c). Dust or fumes generated by cleaning, machining, grinding, or welding of the casting may produce airborne contaminants, such as chromium, copper, iron, magnesium, manganese, nickel, tin, silicon and silica. For hexavalent chromium references see 29CFR 1910.1026.

US-EPA (TOXIC SUBSTANCES CONTROL ACT – TSCA)

All components of these products are on the TSCA inventory list or are excluded from listing.

US-EPA (SARA TITLE III)

Releases to the environment of **Chromium, Copper, Manganese** and **Nickel**, may be subject to reporting under Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 72.

CANADA – WHMIS (WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM)

This SDS has been prepared according to the hazard criteria of the Controlled Product Regulations (CPR) and the SDS contains the information required by the CPR.

CANADA DSL (DOMESTIC SUBSTANCES LIST) INVENTORY STATUS

All components of these products are on the DSL Inventory.

CEPA (CANADIAN ENVIRONMENTAL PROTECTION ACT)

Chromium and Nickel are on the CEPA Priorities Substances Lists.

EINECS NO. (EUROPEAN INVENTORY OF EXISTING COMMERCIAL CHEMICAL SUBSTANCES)

All components of these products are on the EINECS List.

RoHS (RESTRICTION OF CERTAIN HAZARDOUS SUBSTANCES) COMPLIANCE

Castings comply with RoHS.

CALIFORNIA PROPOSITION 65 COMPLIANCE

WARNING: This product contains or produces chemicals known to the state of California to cause cancer and birth defects (or other reproductive harm). (California Health & Safety Code 25248.5 et seq.)

US STATE REGULATORY INFORMATION

Some of the components listed in Section 3 may be covered under specific state regulations.

SECTION 16 – OTHER INFORMATION

SDS SHEET PREPARED BY

American Foundry Society, Inc.
Occupational Safety & Health Committee (10-Q)

DATE

'09/2015

NOTE

This data and label information is offered in good faith as typical values and not as a product specification. No warranty either expressed or implied is hereby made; The recommended industrial hygiene and safe handling procedures are believed to be generally applicable. However, each user should review the recommendations in specific context of the intended use and determine if they are appropriate.

